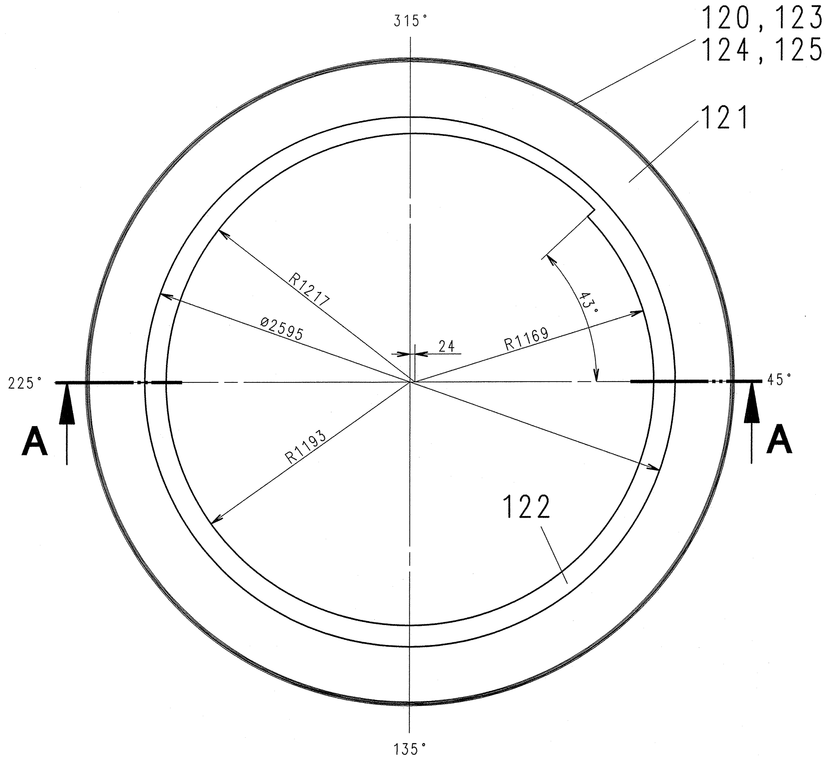
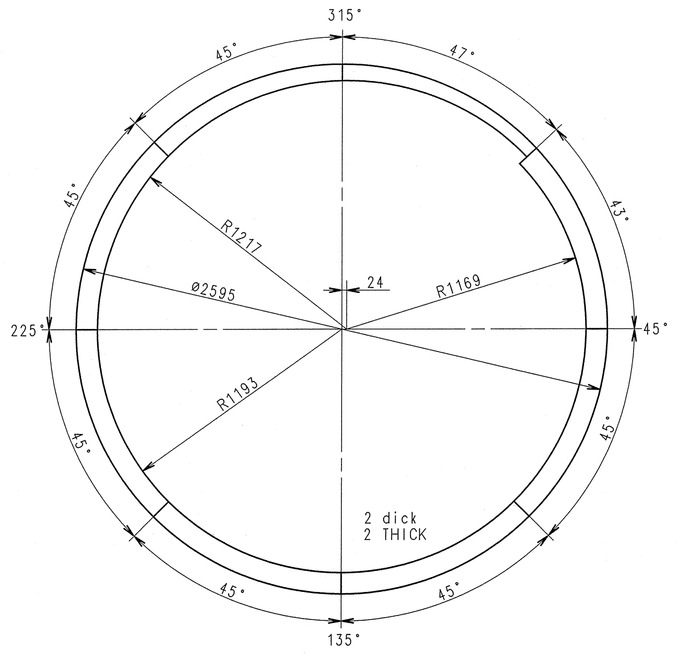
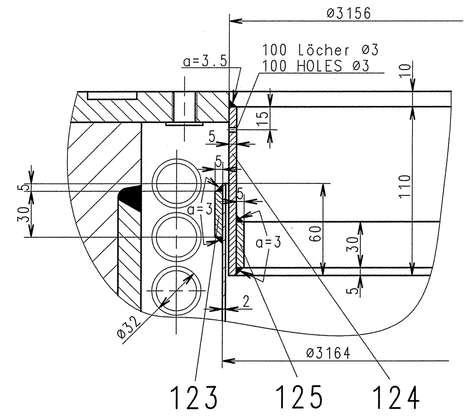
Werkstoffe MATERIALS					
Teil Nr PART N°	Benennung DESIGNATION		Abmessungen DIMENSIONS	Werkstoff MATERIAL	Abn. INSP.
120	Mantel	SHELL	Blech/PLATE 2, ø3164x594	1.4876	2.2
121	Kegel	CONE	Blech/PLATE 2, ø3163/2564x295	1.4876	2.2
122	Ring	RING	Blech/PLATE 2, ø2595	1.48776	2.2
123	Ring	RING	Blech/PLATE 5, ø3174x30	1.48776	2.2
124	Mantel	SHELL	Blech/PLATE 5, ø3156x110	1.48776	2.2
125	Ring	RING	Blech/PLATE 5, ø3146x30	1.48776	2.2



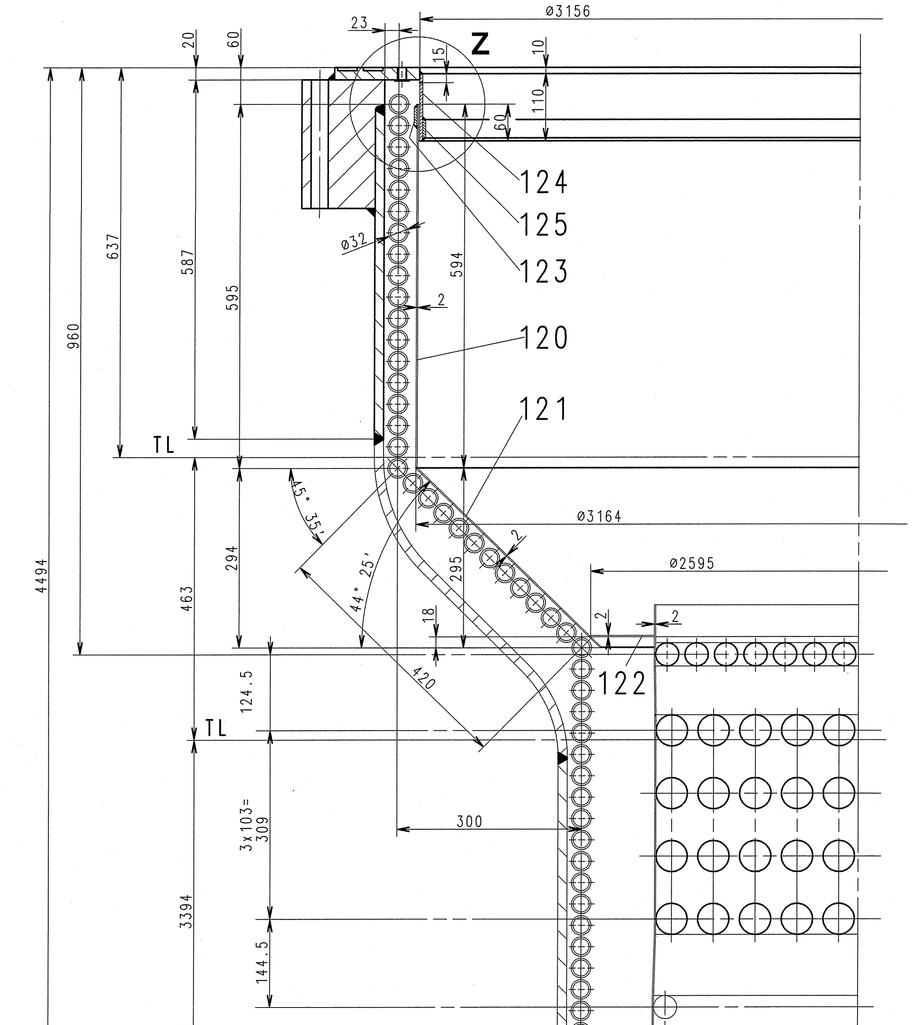
8 Segmente für Teil-Nr. 122
8 SEGMENTS OF PART No. 122



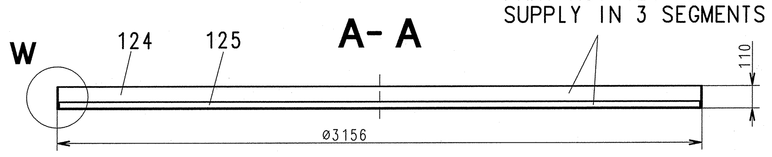
Z 1:2

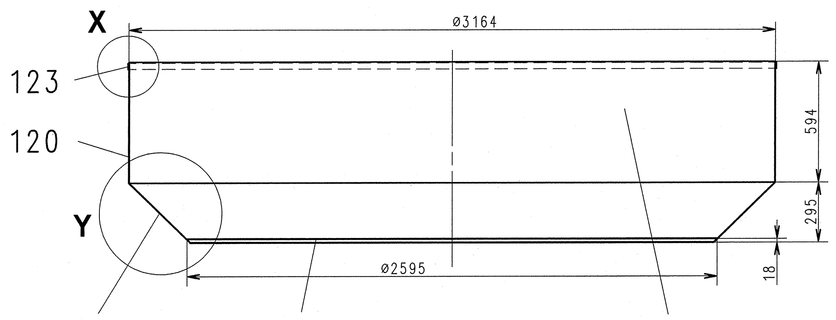


Anodnung der Blechverkleidung an der Wandberohrung
ARRANGEMENT OF SCREEN AT THE COOLING WALL
1.5



Teil-Nr. 124 und 125
in 3 Segmenten liefern
PART No. 124 AND 125
SUPPLY IN 3 SEGMENTS

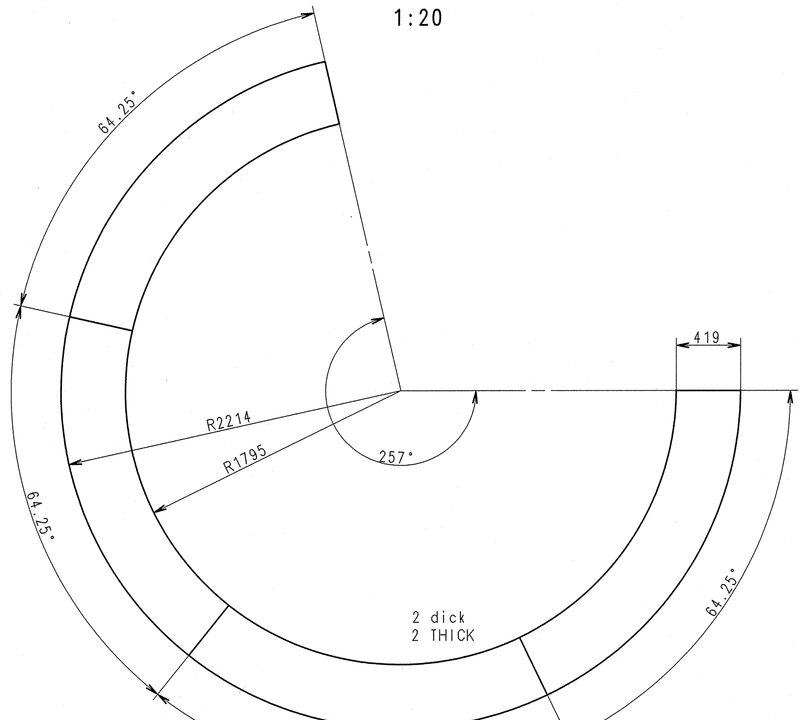




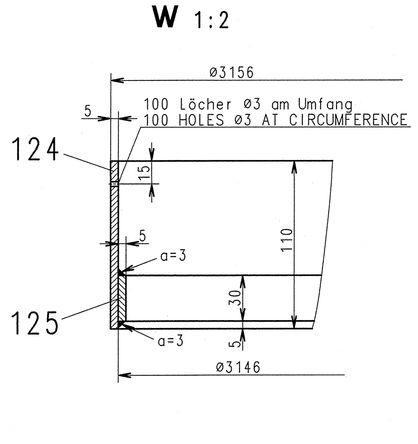
Teil-Nr. 120 und 123
in 3 Segmenten liefern
PART No. 120 AND 123
SUPPLY IN 3 SEGMENTS

4 Segmente für Teil-Nr. 121
4 SEGMENTS OF PART No. 121

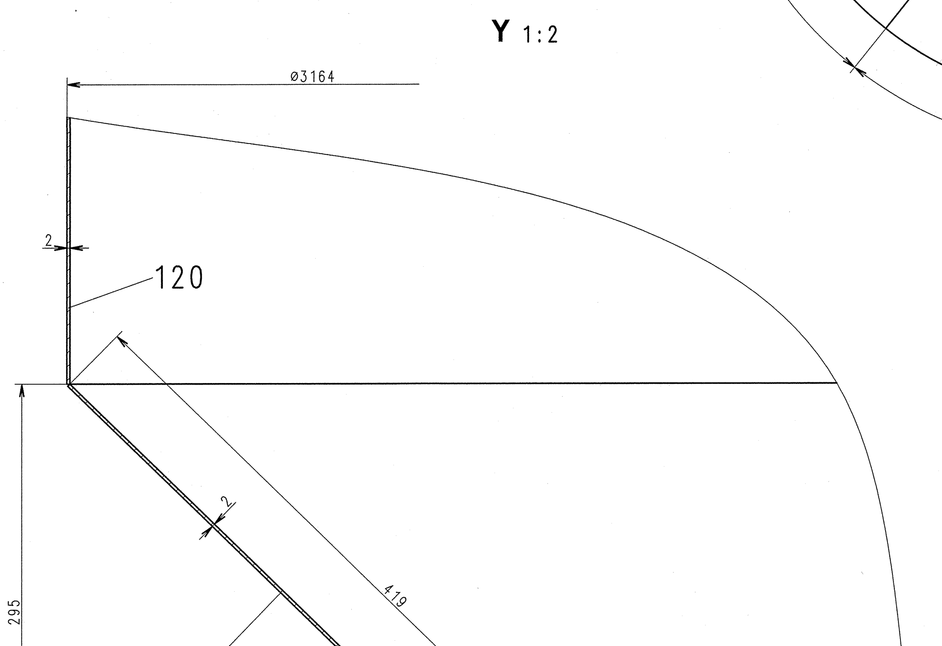
1:20



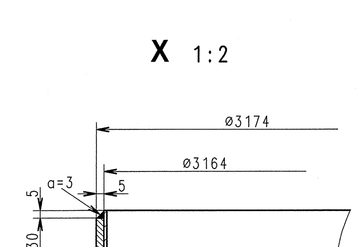
W 1:2



Y 1:2



X 1:2



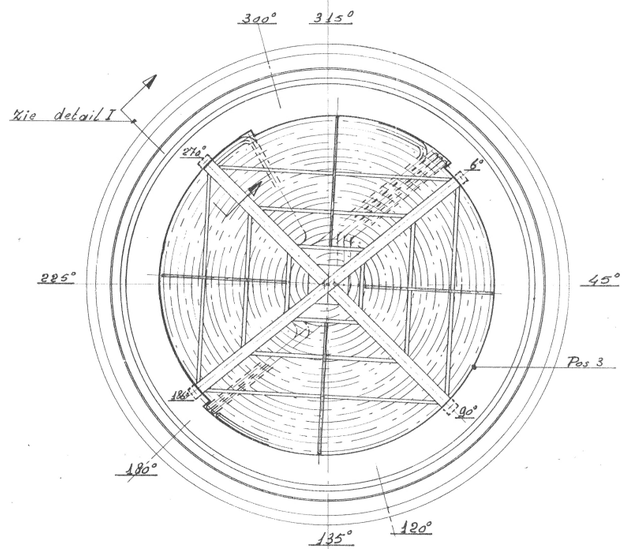
MASS-STAB
1:1
1:2,5
1:5
1:20
0 10 20 30 40 50 60 70 80 90 100 0 10 30 50 70 90 100 0 20 40 60 80 100 0 50 100 0 100 200

MONOMEROS P. O. No.: 24605
PLANT LOCATION: MONOMEROS COLOMBO VENEZOLANOS S. A.
BARRANQUILLA COLOMBIA

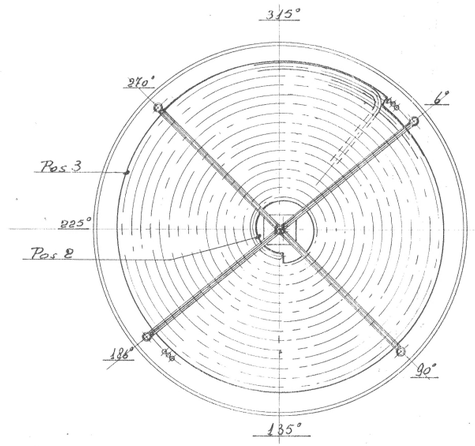
A	FELD/FIELD	ART DER ANDERUNG/TYPE OF REVISION		DATUM/DATE	NAME/NAME
M1		DATUM/DATE	ART-/NAME/DEPT-/NAME		
A		GEZ./BY 06.06.05	ACP2/Holtwitz	180012-48-24-05	BORSIG
B		GEPRÜFT/CHKD			
C		MASSSTAB/SCALE 1:15	GEWICHT/WEIGHT OF PRODUCT ~229 kg	BENENNUNG/DESIGNATION SCREEN AT THE COOLING WALL Blechverkleidung an Wandberohrung	ZEICHNG.-NR./DRAWING-NO. 12352-14105-0 REV. A
D				BLATT/SHEET	
E		ERSATZ F.Z.-NR./REPLACEM.F.DRWG.-NO.	URSPR. Z.-NR./ORIGINAL-DRWG.-NO.	MODELL NR./PATTERN-NO. Monomer-Ad/U	
F		ALLGEMEINTOLERANZEN NACH/ISO 2768-mK, DIN 1683/ISO 13920 BF, DIN 1685-1/2, DIN 8570/ISO 13920 BF, DIN 1688-1/2, DIN 8605, DIN 8607, DIN 8570/ISO 13920 BF, ISO 286-1/2, DIN 8605, DIN 8607, DIN 28000-10		GENERAL TOLERANCES ACC. TO ISO 2768-mK, DIN 1683/ISO 13920 BF, DIN 1685-1/2, DIN 8605, DIN 8607, DIN 8570/ISO 13920 BF, ISO 286-1/2, DIN 8605, DIN 8607, DIN 28000-10	
G		VERVIELFÄLTIGUNG JEGLICHER ART SOWIE WEITERGABE OHNE UNSERE SCHRIFTLICHE GENEHMIGUNG UNSERERSEITS VORBEHALTEN. ZUWIDERHANDLUNGEN VERPFLICHTEN ZUM SCHADENERSATZ. GEMÄSS §§ 97 UrhG. UND 17 UWG. RECHTE GESTÄTTET. ALLE RECHTE VORBEHALTEN.		THIS DRAWING SHALL NEITHER BE REPRODUCED NOR HANDED TO THIRD PARTIES WITHOUT OUR WRITTEN PERMISSION. ALL RIGHTS ARE BEING RESERVED. VIOLATIONS WILL BE PROSECUTED.	ZUSTAND/CLASS A0
H		§§ 823, 826 BGB, § 8 PatG, § 14 GebrMG, § 1 UWG, §§ 97 UrhG, 17 UWG.			

482405-0000-012blemo
NAME: Holtwitz
RAUMNR.: 401
GERÄTEUDE 17

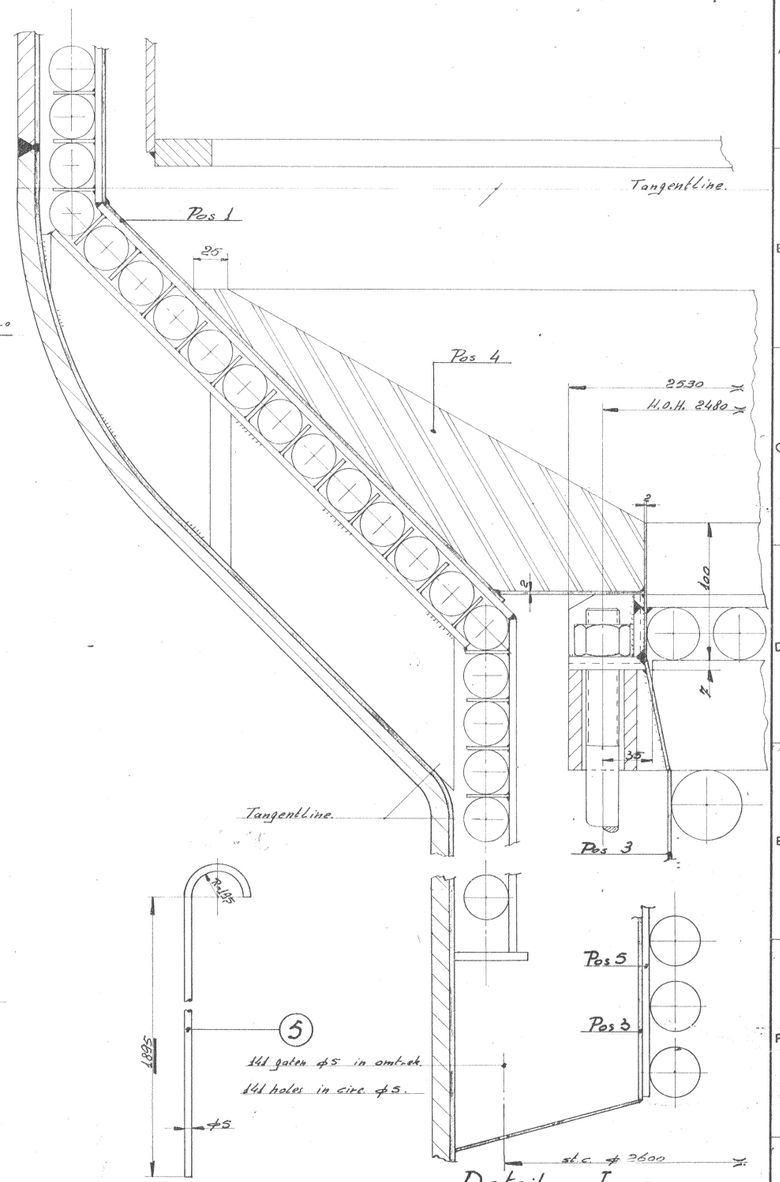
GROEP NR.	NAAM	TEKENING-NR.



Aanzicht A-A
View A-B

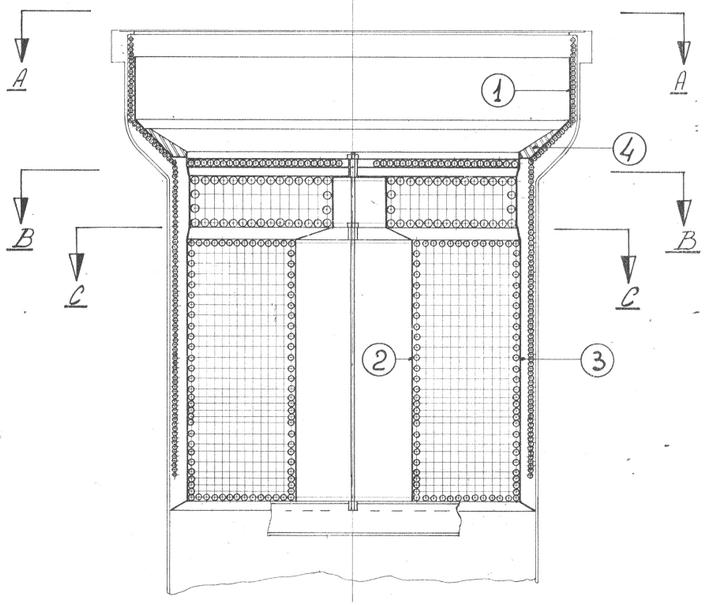


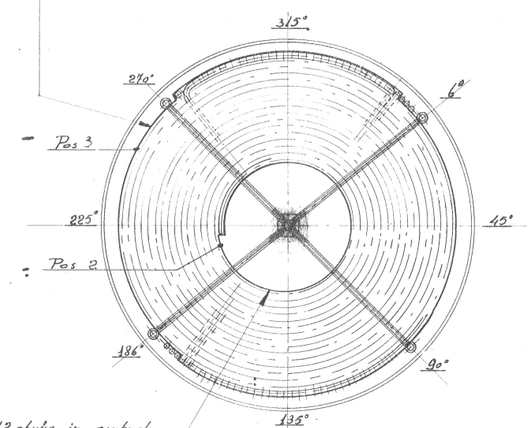
Doorsnede B-B
Section B-B



Detail I

Pos 5, 24 stuks in omtrek.
Item 5, 24 parts in circumference.





Pos 5, 12 stuks in ombrek.
Item 5, 12 parts in circumference

Doorsnede C-C
Section C-C

Pos nr.	Aantal per uitv.	Naam	Materiaal mat. code-nr.	Bestel-aanduiding	Magazijn-code-nr.	Tekening-nr. of opmerking
5	75 meter	ø5	55.33			
4	2 stuks	Fireproof concrete				
3	1	Outside screen at superh. and evap.				31.73.79
2	1	Central screen				31.73.78
1	1	Screen at the cooling walls				31.73.77

Monomeros C.V.
Comlombia
Project 1219.

N.V. MACHINEFABRIEK „BREDA" voorheen
BACKER EN RUEB

PROJECT: Tot Ammonia Combustion.

GROEP: II C

BENAMING: Partition Screen

20660	Selina (C.T.I.P. Rome)
Comm. nr.	Besteller
Schaal 1:20	Vervangt / Vervangen door
Getekend Naam: S.P.S. Dat./Hand. 29	Gecontr. Naam: Dat.	Gezien Naam: Dat.	Projectie

12.13.02

DO-11-0070

Nieuw
Oud
Vak
Dat./Par.
WIJZIGING

VOORBEVOUDEN
35 = 35 ± 1
35.00 = 35 ± 0.05
35.05 = 35 ± 0.03
35.01 = 35 ± 0.01
35.00 = 35 ± 0.005
35.01 = 35 ± 0.005
V = VAST BEVEUWET
VV = GLAD BEVEUWET
VVV = GLAD GOED BEVEUWET